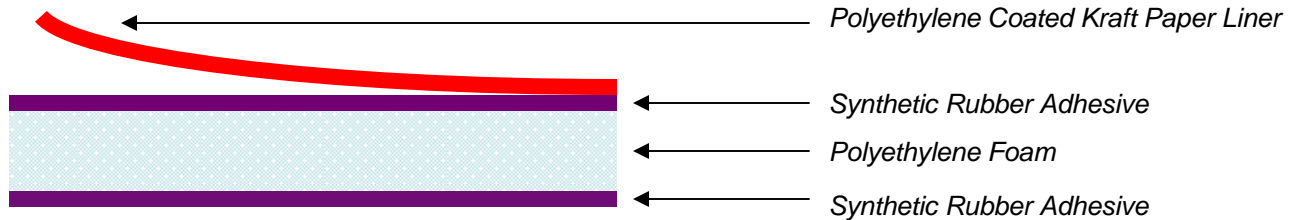


# 616

## FOAM MOUNTING TAPE

Venture Tape 616 is a 62.5 mil (1.6mm) double coated polyethylene foam tape designed for mounting, sealing, gasketing, and sound and vibration damping applications. The highly conformable foam, coupled with a high performance rubber adhesive, creates a reliable bond on a wide variety of high and low energy surfaces, providing optimum performance and durability.

### Product Construction



### Features & Benefits

- Aggressive, high tack rubber adhesive performs well on a wide variety of materials and surfaces
- Easy die cutting is ideal for nameplate mounting applications
- Medium density polyethylene foam combines easy installation with superior impact resistance
- Provides a strong, durable bond on smooth and irregular surfaces
- High conformability is ideal for most interior and exterior automotive applications
- Excellent temperature resistance and humidity performance

| Test                              | Typical Value   | Typical Value (Metric) | Test Method |
|-----------------------------------|-----------------|------------------------|-------------|
| Total Product Thickness           | 67.0 mils       | 1.7 mm                 | PSTC-133    |
| Thickness (Exposed Adhesive)      | 2.3 mils        | 57.2 µm                | PSTC-133    |
| Thickness (Carrier)               | 62.5 mils       | 1.6 mm                 | PSTC-133    |
| Thickness (Liner Adhesive)        | 2.3 mils        | 57.2 µm                | PSTC-133    |
| Thickness (Liner)                 | 4.7 mils        | 119.4 µm               | PSTC-133    |
| Peel Adhesion (Exposed Adhesive)  | 100 oz/in       | 27.8 N/25mm            | PSTC-101    |
| Peel Adhesion (Liner Adhesive)    | 100 oz/in       | 27.8 N/25mm            | PSTC-101    |
| Shear Strength (Exposed Adhesive) | >76 hours       | >76 hours              | PSTC-107    |
| Shear Strength (Liner Adhesive)   | >76 hours       | >76 hours              | PSTC-107    |
| Tensile Strength                  | 6.0 lb/in width | 27 N/25mm width        | PSTC-131    |
| Elongation                        | 300 %           | 300 %                  | PSTC-131    |
| Minimum Application Temperature   | 50 °F           | 10 °C                  |             |
| Maximum Continuous Temperature    | 175 °F          | 79 °C                  |             |
| Maximum Intermitant Temperature   | 220 °F          | 104 °C                 |             |

Typical values are not intended to be used for specification development. Technical data is believed to be true and accurate; Venture Tape recommends that the purchaser test for fitness of use in all applications.

### Product Configurations

- Available in black and white
- Standard roll sizes and custom rolls available on request
- Slit rolls: minimum width 0.25"
- Liner options: contact Venture Tape for available liners

Contact Venture Tape today for a complete list of products or a free sample

Toll Free North America 800-343-1076

From United Kingdom 0-800-962-957

From Australia 1-800-122-797

[www.venturetape.com](http://www.venturetape.com)

[www.boma.it](http://www.boma.it)

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